

Garant
Chamfer mill 45°, with thread, Ø D: 8 mm

Order data

Order number	216102 8
GTIN	4045197469908
Item class	210

Description
Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Number of cutting edges Z: 1

maximum chamfering $\varnothing D_{\max}$: 20.2 mm

Overhang L_1 : 14 mm

$\varnothing D_1$ h6: 6.5 mm

Overall length L_{tot} : 23 mm

$\varnothing D_2$: 9.75 mm

Technical description

Mounting thread M	M6
Pack of insert screws	219804 (15IP; 3.8 Nm)
Overall length L_{tot}	23 mm
Overhang L_1	14 mm
maximum chamfering $\varnothing D_{\max}$	20.2 mm
Cutting edge $\varnothing D_c$	8 mm
$\varnothing D_1$ h6	6.5 mm

Minimum infeed $\varnothing D_{\min}$	20.4 mm
suitable indexable insert	SD.. 090308
$\varnothing D_2$	9.75 mm
Number of cutting edges Z	1
Shank type	with thread
Chamfering angle reverse	45 degrees
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

Set of insert screws 10-piece	219805
Set of insert screws 10-piece	219804
Torque screwdriver, fixed setting set torque 3,8 Nm	211750 3,8
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP