

Garant
Chamfer mill 30°, Weldon shank, Type: 6

Order data

Order number	216548 6
GTIN	4045197851727
Item class	210

Description
Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.0** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Number of cutting edges Z: 2

Ø D: 6 mm

maximum chamfering Ø D_{max}: 32 mm

Overhang L₁: 38 mm

Overall length L_{tot}: 100 mm

Shank Ø D_s h6: 25 mm

Technical description

Overhang L ₁	38 mm
maximum chamfering Ø D _{max}	32 mm
Cutting edge Ø D _c	6 mm
Number of cutting edges Z	2
suitable indexable insert	260986 HB725
Insert screw	219844 (15IP; 3.0 Nm)
Ø D	6 mm
Shank Ø D _s h6	25 mm
Overall length L _{tot}	100 mm

Shank type	Weldon shank
Chamfering angle forwards	120 degrees
Setting angle κ	30 degrees
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 3,0 Nm	211750 3,0
Clamping screw	219844