

Garant
45° chamfer mill, Weldon shank, Type: 1

Order data

Order number	216550 1
GTIN	4045197685506
Item class	210

Description
Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Tool exchange: PowerCard

Number of cutting edges Z: 1

Ø D: 1.2 mm

maximum chamfering Ø D_{max}: 16 mm

Overhang L₁: 20 mm

Overall length L_{tot}: 70 mm

Shank Ø D_s h6: 12 mm

Technical description

suitable indexable insert	260982 HB725
maximum chamfering Ø D _{max}	16 mm
Insert screw	219842 (8IP; 1.2 Nm)
Overall length L _{tot}	70 mm
Overhang L ₁	20 mm
Cutting edge Ø D _c	1 mm
Shank Ø D _s h6	12 mm
Number of cutting edges Z	1
Ø D	1.2 mm
Shank type	Weldon shank

Chamfering angle forwards	90 degrees
Setting angle κ	45 degrees
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
Clamping screw	219842
Torque screwdriver, fixed setting set torque 1,2 Nm	211750 1,2