

Garant
45° chamfer mill, Weldon shank, Type: 6

Order data

Order number	216550 6
GTIN	4045197685513
Item class	210

Description
Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Tool exchange: PowerCard

Number of cutting edges Z: 2

Ø D: 6.2 mm

maximum chamfering Ø D_{max}: 21 mm

Overhang L₁: 35 mm

Overall length L_{tot}: 90 mm

Shank Ø D_s h6: 20 mm

Technical description

Insert screw	219842 (8IP; 1.2 Nm)
suitable indexable insert	260982 HB725
maximum chamfering Ø D _{max}	21 mm
Overhang L ₁	35 mm
Cutting edge Ø D _c	6 mm
Overall length L _{tot}	90 mm
Shank Ø D _s h6	20 mm
Number of cutting edges Z	2
Ø D	6.2 mm
Shank type	Weldon shank

Chamfering angle forwards	90 degrees
Setting angle κ	45 degrees
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

Torque screwdriver, fixed setting set torque 1,2 Nm	211750 1,2
Clamping screw	219842
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP