

**Garant**
**Chamfer mill 60°, Weldon shank, Type: 5**

**Order data**

Order number	216552 5
GTIN	4045197851734
Item class	210

**Description**
**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Tool exchange: PowerCard

Number of cutting edges Z: 1

Ø D: 5.4 mm

maximum chamfering Ø D<sub>max</sub>: 16 mm

Overhang L<sub>1</sub>: 20 mm

Overall length L<sub>tot</sub>: 70 mm

Shank Ø D<sub>s</sub> h6: 12 mm

**Technical description**

Overall length L <sub>tot</sub>	70 mm
maximum chamfering Ø D <sub>max</sub>	16 mm
Shank Ø D <sub>s</sub> h6	12 mm
suitable indexable insert	260982 HB725
Cutting edge Ø D <sub>c</sub>	5 mm
Insert screw	219842 (8IP; 1.2 Nm)
Overhang L <sub>1</sub>	20 mm
Number of cutting edges Z	1
Ø D	5.4 mm
Shank type	Weldon shank

Chamfering angle forwards	60 degrees
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

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## Accessories

Clamping screw	219842
Torque screwdriver, fixed setting set torque 1,2 Nm	211750 1,2
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP