



KOMET® 45° countersink, Weldon shank, for DIN countersunk screws: M12



Order data

Order number	216600 M12
GTIN	4047109013001
Item class	24D

Description

Application:

For **deburring** round and long holes and for milling trapezoidal slots. For countersinking to DIN fine for DIN screws M10 – M20.

Rigid mounting is required (not suitable for power drills).

Note:

For suitable triangular indexable inserts see 216700 / 216740 / 216770.

Countersink angle: 90 degrees

Number of cutting edges Z: 2

Number of indexable inserts: 2

maximum chamfering $\varnothing D_{max}$: 23 mm

Overall length L_{tot} : 100 mm

Shank $\varnothing D_s$ h6: 16 mm

suitable indexable insert: TO.. 0902

Technical description

Shank $\varnothing D_s$ h6	16 mm
Indexable insert No. 216700; No. 216740; No. 216770	14-6603
Overall length L_{tot}	100 mm
suitable indexable insert	TO.. 0902
Pack of insert screws	239653 8IP7 (1.3 Nm)
for DIN countersunk screws	M12
maximum chamfering $\varnothing D_{max}$	23 mm

Number of cutting edges Z	2
Number of indexable inserts	2
Countersink \varnothing D	11 mm
Shank type	Weldon shank
Through-coolant	no
Countersink angle	90 degrees
Type of product	Counterbores, countersinks

Accessories

Torx Plus® insert screw set 10 pieces Drive 8IP	239653 8IP
Torx Plus® insert screw set 10 pieces Drive 8IP7	239653 8IP7