



## KOMET® 45° countersink, Weldon shank, for DIN countersunk screws: M14



### Order data

Order number	216600 M14
GTIN	4047109013018
Item class	24D

### Description

#### Application:

For **deburring** round and long holes and for milling trapezoidal slots. For countersinking to DIN fine for DIN screws M10 – M20.

Rigid mounting is required (not suitable for power drills).

#### Note:

For suitable triangular indexable inserts see 216700 / 216740 / 216770.

Countersink angle: 90 degrees

Number of cutting edges Z: 1

Number of indexable inserts: 2

maximum chamfering  $\varnothing D_{max}$ : 26 mm

Overall length  $L_{tot}$ : 100 mm

Shank  $\varnothing D_s$  h6: 16 mm

suitable indexable insert: TO.. 0902

### Technical description

suitable indexable insert	TO.. 0902
Overall length $L_{tot}$	100 mm
Shank $\varnothing D_s$ h6	16 mm
Pack of insert screws	239653 8IP7 (1.3 Nm)
Indexable insert No. 216700; No. 216740; No. 216770	14-660
for DIN countersunk screws	M14
maximum chamfering $\varnothing D_{max}$	26 mm

Number of cutting edges Z	1
Number of indexable inserts	2
Countersink $\varnothing$ D	11 mm
Shank type	Weldon shank
Through-coolant	no
Countersink angle	90 degrees
Type of product	Counterbores, countersinks

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## Accessories

Torx Plus® insert screw set 10 pieces Drive 8IP	239653 8IP
Torx Plus® insert screw set 10 pieces Drive 8IP7	239653 8IP7