



## KOMET® 45° countersink, Weldon shank, for DIN countersunk screws: M16



### Order data

Order number	216600 M16
GTIN	4047109003972
Item class	24D

### Description

#### Application:

For **deburring** round and long holes and for milling trapezoidal slots. For countersinking to DIN fine for DIN screws M10 – M20.

Rigid mounting is required (not suitable for power drills).

#### Note:

For suitable triangular indexable inserts see 216700 / 216740 / 216770.

Countersink angle: 90 degrees

Number of cutting edges Z: 2

Number of indexable inserts: 2

maximum chamfering  $\varnothing D_{\max}$ : 30 mm

Overall length  $L_{\text{tot}}$ : 100 mm

Shank  $\varnothing D_s$  h6: 20 mm

suitable indexable insert: TO.. 1403

### Technical description

Overall length $L_{\text{tot}}$	100 mm
Indexable insert No. 216700; No. 216740; No. 216770	26-660
Shank $\varnothing D_s$ h6	20 mm
suitable indexable insert	TO.. 1403
maximum chamfering $\varnothing D_{\max}$	30 mm
Pack of insert screws	239653 10IP (2.8 Nm)
for DIN countersunk screws	M16

Number of cutting edges Z	2
Number of indexable inserts	2
Countersink $\varnothing$ D	12 mm
Shank type	Weldon shank
Through-coolant	no
Countersink angle	90 degrees
Type of product	Counterbores, countersinks

---

## Accessories

Torx Plus® insert screw set 10 pieces Drive 10IP	239653 10IP
--	-------------