



## KOMET® 45° countersink, Weldon shank, for DIN countersunk screws: M18



### Order data

Order number	216600 M18
GTIN	4047109013025
Item class	24D

### Description

#### Application:

For **deburring** round and long holes and for milling trapezoidal slots. For countersinking to DIN fine for DIN screws M10 – M20.

Rigid mounting is required (not suitable for power drills).

#### Note:

For suitable triangular indexable inserts see 216700 / 216740 / 216770.

Countersink angle: 90 degrees

Number of cutting edges Z: 2

Number of indexable inserts: 2

maximum chamfering  $\varnothing D_{max}$ : 34 mm

Overall length  $L_{tot}$ : 100 mm

Shank  $\varnothing D_s$  h6: 20 mm

suitable indexable insert: TO.. 1403

### Technical description

Overall length $L_{tot}$	100 mm
Indexable insert No. 216700; No. 216740; No. 216770	26-660
Shank $\varnothing D_s$ h6	20 mm
Pack of insert screws	239653 10IP (2.8 Nm)
maximum chamfering $\varnothing D_{max}$	34 mm
for DIN countersunk screws	M18
suitable indexable insert	TO.. 1403

Number of cutting edges Z	2
Number of indexable inserts	2
Countersink Ø D	16 mm
Shank type	Weldon shank
Through-coolant	no
Countersink angle	90 degrees
Type of product	Counterbores, countersinks

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## Accessories

Torx Plus® insert screw set 10 pieces Drive 10IP	239653 10IP
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