

Garant

Adjustable indexable countersinking mill, Weldon shank, Shank Ø D_s h6: 20 mm



Order data

Order number	216620 20
GTIN	4045197133519
Item class	210

Description

Version:

Quiet running due to **sturdy design**.

Application:

For deburring edges, round holes, and long holes, and for countersinking. Rigid mounting is required (not suitable for power drills).

Steplessly adjustable for angles of 10° - 80°.

Note:

Scale tolerance $\pm 2.5^\circ$. **For setting to an exact angular value please use a pre-setting device.**

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Tool exchange: PowerCard

Number of cutting edges Z: 1

Overhang L_i: 30 mm

Overall length L_{tot}: 95 mm

Shank Ø D_s h6: 20 mm

suitable indexable insert: TO.. 0902

Indexable insert No. 216700; No. 216740; No. 216770: 14-660

Technical description

Cartridge	219957
Clamp screw for cartridge	219945
Insert screw	219843 (8IP; 1.2 Nm)
Overall length L _{tot}	95 mm

Overhang L ₁	30 mm
Shank Ø D _s h6	20 mm
Indexable insert No. 216700; No. 216740; No. 216770	14-660
suitable indexable insert	TO.. 0902
Number of cutting edges Z	1
Shank type	Weldon shank
Chamfer angle adjustment range	10-80 degrees
Tool exchange	PowerCard
Type of product	Counterbores, countersinks

Accessories

Clamping screw	219945
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
Spare cartridge for milling countersink	219957
Torque screwdriver, fixed setting set torque 1,2 Nm	211750 1,2
Clamping screw	219843