

Garant

Adjustable indexable countersinking mill, Weldon shank, Shank Ø D_s h6: 25 mm



Order data

Order number	216620 25
GTIN	4045197133526
Item class	210

Description

Version:

Quiet running due to **sturdy design**.

Application:

For deburring edges, round holes, and long holes, and for countersinking. Rigid mounting is required (not suitable for power drills).

Steplessly adjustable for angles of 10° - 80°.

Note:

Scale tolerance $\pm 2.5^\circ$. **For setting to an exact angular value please use a pre-setting device.** Use GARANT torque screwdriver TQ No. **211750 size 3.0** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Number of cutting edges Z: 1

Overhang L₁: 30 mm

Overall length L_{tot}: 95 mm

Shank Ø D_s h6: 25 mm

suitable indexable insert: TO.. 1604

Indexable insert No. 216700; No. 216740; No. 216770: 32-050

Technical description

Overall length L _{tot}	95 mm
Clamp screw for cartridge	219946
Shank Ø D _s h6	25 mm
Cartridge	219958

Indexable insert No. 216700; No. 216740; No. 216770	32-050
suitable indexable insert	TO.. 1604
Insert screw	219844 (15IP; 3.0 Nm)
Overhang L ₁	30 mm
Number of cutting edges Z	1
Shank type	Weldon shank
Chamfer angle adjustment range	10-80 degrees
Tool exchange	PowerCard
Type of product	Counterbores, countersinks

Accessories

Clamping screw	219844
Torque screwdriver, fixed setting set torque 3,0 Nm	211750 3,0
Clamping screw	219946
Spare cartridge for milling countersink	219958
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP