



Chamfer mill 45°, Weldon shank, Type: 12



Order data

Order number	216625 12
GTIN	4045197940186
Item class	220

Description

Chamfer mill 45° 12 Number of cutting edges Z: 1
 Ø D: 12 mm
 maximum chamfering Ø D_{max}: 23.7 mm
 Overhang L₁: 37 mm
 Overall length L_{tot}: 100 mm
 Shank Ø D_s h6: 20 mm

Technical description

Pack of insert screws	219841 (15IP; 3.0 Nm)
Cutting edge Ø D _c	12 mm
maximum chamfering Ø D _{max}	23.7 mm
Shank Ø D _s h6	20 mm
suitable indexable insert	SP..09T308
Overall length L _{tot}	100 mm
Ø D	12 mm
Number of cutting edges Z	1
Overhang L ₁	37 mm
Shank type	Weldon shank
Chamfering angle reverse	45 degrees

Through-coolant	no
Type of product	Indexable insert cutter

Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 3,0 Nm	211750 3,0