



## Chamfer mill 45°, Weldon shank, Type: 30



### Order data

Order number	216625 30
GTIN	4045197941244
Item class	220

### Description

Chamfer mill 45° 30 Number of cutting edges Z: 3  
 Ø D: 30 mm  
 maximum chamfering Ø D<sub>max</sub>: 42.3 mm  
 Overhang L<sub>1</sub>: 32 mm  
 Overall length L<sub>tot</sub>: 100 mm  
 Shank Ø D<sub>s</sub> h6: 20 mm

### Technical description

Cutting edge Ø D <sub>c</sub>	30 mm
Number of cutting edges Z	3
maximum chamfering Ø D <sub>max</sub>	42.3 mm
Overhang L <sub>1</sub>	32 mm
suitable indexable insert	SP..09T308
Overall length L <sub>tot</sub>	100 mm
Pack of insert screws	219841 (15IP; 3.0 Nm)
Shank Ø D <sub>s</sub> h6	20 mm
Ø D	30 mm
Shank type	Weldon shank
Chamfering angle reverse	45 degrees

Through-coolant	no
Type of product	Indexable insert cutter

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## Accessories

Torque screwdriver, fixed setting set torque 3,0 Nm	211750 3,0
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