



Adjustable indexable countersinking mill, Weldon shank, Shank \varnothing D_s h6: 16 mm



Order data

Order number	216635 16
GTIN	4045197778970
Item class	220

Description

Version:

Made of hardened tool steel. Deeply engraved scale. Two exposed insert edges

Application:

For forwards and reverse deburring, chamfering and countersinking.
Suitable for oblique plunging.

Steplessly adjustable for angles of 0° - 90°.

Note:

For setting to an exact angular value, use a pre-setting device.

Chamfer angle adjustment range: 0-90 degrees

Overhang L₁: 37 mm

Overall length L_{tot}: 86 mm

Shank \varnothing D_s h6: 16 mm

suitable indexable insert: SP.T09T3..

Pack of insert screws: 219841 (15IP; 3.0 Nm)

Adjustment element: 219885

Technical description

Overhang L ₁	37 mm
Shank \varnothing D _s h6	16 mm
Overall length L _{tot}	86 mm
suitable indexable insert	SP.T09T3..

Pack of insert screws	219841 (15IP; 3.0 Nm)
Clamping screw for adjustment element	219887
Adjustment element	219885
Countersink Ø D	16 mm
Shank type	Weldon shank
Chamfer angle adjustment range	0-90 degrees
Type of product	Counterbores, countersinks

Accessories

Adjustment element	219885
Insert screw	219887
Set of insert screws 10 pieces	219841