



## Adjustable indexable countersinking mill, Weldon shank, Shank $\varnothing$ D<sub>s</sub> h6: 20 mm



### Order data

Order number	216635 20
GTIN	4045197778987
Item class	220

### Description

#### Version:

Made of hardened tool steel. Deeply engraved scale. Two exposed insert edges

#### Application:

For forwards and reverse deburring, chamfering and countersinking.  
Suitable for oblique plunging.

**Steplessly adjustable for angles of 0° - 90°.**

#### Note:

**For setting to an exact angular value, use a pre-setting device.**

Chamfer angle adjustment range: 0-90 degrees

Overhang L<sub>1</sub>: 44 mm

Overall length L<sub>tot</sub>: 98 mm

Shank  $\varnothing$  D<sub>s</sub> h6: 20 mm

suitable indexable insert: SP.T1204..

Pack of insert screws: 219848 (20IP; 5.5 Nm)

Adjustment element: 219886

### Technical description

Overall length L <sub>tot</sub>	98 mm
suitable indexable insert	SP.T1204..
Overhang L <sub>1</sub>	44 mm
Shank $\varnothing$ D <sub>s</sub> h6	20 mm

Pack of insert screws	219848 (20IP; 5.5 Nm)
Clamping screw for adjustment element	219888
Adjustment element	219886
Countersink Ø D	20 mm
Shank type	Weldon shank
Chamfer angle adjustment range	0-90 degrees
Type of product	Counterbores, countersinks

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## Accessories

Set of insert screws 10 pieces	219848
Adjustment element	219886
Insert screw	219888