



## Adjustable indexable countersinking mill, Weldon shank, Shank $\varnothing$ D<sub>s</sub> h6: 25 mm



### Order data

Order number	216635 25
GTIN	4045197778994
Item class	220

### Description

#### Version:

Made of hardened tool steel. Deeply engraved scale. Two exposed insert edges

#### Application:

For forwards and reverse deburring, chamfering and countersinking.  
Suitable for oblique plunging.

**Steplessly adjustable for angles of 0° - 90°.**

#### Note:

**For setting to an exact angular value, use a pre-setting device.**

Chamfer angle adjustment range: 0-90 degrees

Overhang L<sub>1</sub>: 49 mm

Overall length L<sub>tot</sub>: 105 mm

Shank  $\varnothing$  D<sub>s</sub> h6: 25 mm

suitable indexable insert: SP.T1204..

Pack of insert screws: 219848 (20IP; 5.5 Nm)

Adjustment element: 219886

### Technical description

Overall length L <sub>tot</sub>	105 mm
suitable indexable insert	SP.T1204..
Pack of insert screws	219848 (20IP; 5.5 Nm)
Shank $\varnothing$ D <sub>s</sub> h6	25 mm

Overhang L <sub>1</sub>	49 mm
Clamping screw for adjustment element	219888
Adjustment element	219886
Countersink Ø D	25 mm
Shank type	Weldon shank
Chamfer angle adjustment range	0-90 degrees
Type of product	Counterbores, countersinks

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## Accessories

Set of insert screws 10 pieces	219848
Adjustment element	219886
Insert screw	219888