


**KOMET® countersinking mill, Weldon shank, Type: M10**

**Order data**

Order number	216660 M10
GTIN	4047109013124
Item class	24D

**Description**
**Application:**

For producing counterbores for cylinder head screws to DIN 74 sheet 2, from M8 with through coolant feed.

Through-coolant: yes

for DIN cylinder head screws: M10

Number of cutting edges Z: 1

Number of indexable inserts: 1

Counterbore  $\varnothing D_1$  H13: 18 mm

Minimum  $\varnothing d_{\min}$ : 10.4 mm

maximum counterbore depth l: 16 mm

**Technical description**

Counterbore $\varnothing D_1$ H13	18 mm
Overall length $L_{\text{tot}}$	80 mm
maximum counterbore depth l	16 mm
Shank $\varnothing D_s$ h6	16 mm
for DIN cylinder head screws	M10
Minimum $\varnothing d_{\min}$	10.4 mm
Pack of insert screws	239652 8IP2 (1.3 Nm)
Indexable insert No. 216780 – 216910; No. 216950	24-010 / 110
Number of cutting edges Z	1
suitable indexable insert	WOEX

Number of indexable inserts	1
Shank type	Weldon shank
Through-coolant	yes
Type of product	Counterbores, countersinks

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## Accessories

Torx Plus® insert screw set 10 pieces Drive 8IP2	239652 8IP2
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