


**KOMET® countersinking mill, Weldon shank, Type: M12**

**Order data**

Order number	216660 M12
GTIN	4047109013131
Item class	24D

**Description**
**Application:**

For producing counterbores for cylinder head screws to DIN 74 sheet 2, from M8 with through coolant feed.

Through-coolant: yes

for DIN cylinder head screws: M12

Number of cutting edges Z: 1

Number of indexable inserts: 1

Counterbore  $\varnothing D_1$  H13: 20 mm

Minimum  $\varnothing d_{\min}$ : 13 mm

maximum counterbore depth l: 20 mm

**Technical description**

Counterbore $\varnothing D_1$ H13	20 mm
Overall length $L_{\text{tot}}$	100 mm
Minimum $\varnothing d_{\min}$	13 mm
Pack of insert screws	239652 8IP2 (1.3 Nm)
Indexable insert No. 216780 – 216910; No. 216950	24-010 / 110
for DIN cylinder head screws	M12
Shank $\varnothing D_s$ h6	25 mm
maximum counterbore depth l	20 mm
Number of cutting edges Z	1
suitable indexable insert	WOEX

Number of indexable inserts	1
Shank type	Weldon shank
Through-coolant	yes
Type of product	Counterbores, countersinks

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## Accessories

Torx Plus® insert screw set 10 pieces Drive 8IP2	239652 8IP2
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