


KOMET® countersinking mill, Weldon shank, Type: M18

Order data

Order number	216660 M18
GTIN	4047109013162
Item class	24D

Description
Application:

For producing counterbores for cylinder head screws to DIN 74 sheet 2, from M8 with through coolant feed.

Through-coolant: yes

for DIN cylinder head screws: M18

Number of cutting edges Z: 2

Number of indexable inserts: 2

Counterbore $\varnothing D_1$ H13: 30 mm

Minimum $\varnothing d_{\min}$: 19 mm

maximum counterbore depth l: 23 mm

Technical description

Shank $\varnothing D_s$ h6	25 mm
Minimum $\varnothing d_{\min}$	19 mm
maximum counterbore depth l	23 mm
Indexable insert No. 216780 – 216910; No. 216950	34-010 / 110
for DIN cylinder head screws	M18
Overall length L_{tot}	100 mm
Counterbore $\varnothing D_1$ H13	30 mm
Pack of insert screws	239652 10IP1 (2.8 Nm)
Number of cutting edges Z	2
suitable indexable insert	WOEX

Number of indexable inserts	2
Shank type	Weldon shank
Through-coolant	yes
Type of product	Counterbores, countersinks

Accessories

Torx Plus® insert screw set 10 pieces Drive 10IP1	239652 10IP1
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