


KOMET® countersinking mill, Weldon shank, Type: M6N

Order data

Order number	216660 M6N
GTIN	4047109191310
Item class	24D

Description
Application:

For producing counterbores for cylinder head screws to DIN 74 sheet 2, from M8 with through coolant feed.

Through-coolant: yes

for DIN cylinder head screws: M6

Number of cutting edges Z: 1

Number of indexable inserts: 1

Counterbore $\varnothing D_1$ H13: 11 mm

Minimum $\varnothing d_{\min}$: 6.4 mm

maximum counterbore depth l: 10 mm

Technical description

Shank $\varnothing D_s$ h6	16 mm
Overall length L_{tot}	80 mm
for DIN cylinder head screws	M6
Pack of insert screws	239652 6IP1 (1.0 Nm)
Counterbore $\varnothing D_1$ H13	11 mm
Indexable insert No. 216780 – 216910; No. 216950	10-010 / 110
Minimum $\varnothing d_{\min}$	6.4 mm
maximum counterbore depth l	10 mm
Number of cutting edges Z	1
suitable indexable insert	WOEX

Number of indexable inserts	1
Shank type	Weldon shank
Through-coolant	yes
Type of product	Counterbores, countersinks

Accessories

Torx Plus® insert screw set 10 pieces Drive 6IP1	239652 6IP1
--	-------------