


KOMET® countersinking mill, Weldon shank, Type: M8

Order data

Order number	216660 M8
GTIN	4047109013117
Item class	24D

Description
Application:

For producing counterbores for cylinder head screws to DIN 74 sheet 2, from M8 with through coolant feed.

Through-coolant: yes

for DIN cylinder head screws: M8

Number of cutting edges Z: 1

Number of indexable inserts: 1

Counterbore $\varnothing D_1$ H13: 15 mm

Minimum $\varnothing d_{\min}$: 8.4 mm

maximum counterbore depth l: 14 mm

Technical description

Overall length L_{tot}	80 mm
Minimum $\varnothing d_{\min}$	8.4 mm
maximum counterbore depth l	14 mm
Shank $\varnothing D_s$ h6	16 mm
Indexable insert No. 216780 – 216910; No. 216950	24-010 / 110
Pack of insert screws	239652 8IP2 (1.3 Nm)
for DIN cylinder head screws	M8
Counterbore $\varnothing D_1$ H13	15 mm
Number of cutting edges Z	1
suitable indexable insert	WOEX

Number of indexable inserts	1
Shank type	Weldon shank
Through-coolant	yes
Type of product	Counterbores, countersinks

Accessories

Torx Plus® insert screw set 10 pieces Drive 8IP2	239652 8IP2
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