

Garant
180° reverse countersinking mill, maximum countersink Ø D: 18 mm

Order data

Order number	217180 18
GTIN	4045197196903
Item class	210

Description
Version:

With just one cutter (z = 1). Without internal cooling.

Note:

Dimension e = programming dimension (information on the end face). Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Tool exchange: PowerCard

Minimum Ø d_{min}: 10.5 mm

Overhang L₁: 62 mm

L₂: 47 mm

L₃: 40 mm

Collar Ø D₁: 25 mm

Positioning location e: 4.05 mm

Technical description

maximum countersink Ø D	18 mm
Overhang L ₁	62 mm
Minimum Ø d _{min}	10.5 mm
Collar Ø D ₁	25 mm
L ₃	40 mm
Insert screw	219842 (8IP; 1.2 Nm)
Overall length L _{tot}	112 mm
Shank Ø D _s h6	20 mm

L ₂	47 mm
Shank type	Whistle Notch
Positioning location e	4.05 mm
suitable indexable insert	260142 HB725
Tool exchange	PowerCard
Type of product	Counterbores, countersinks

Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
Clamping screw	219842
Torque screwdriver, fixed setting set torque 1,2 Nm	211750 1,2