

Garant
180° reverse countersinking mill, maximum countersink Ø D: 20 mm

Order data

Order number	217180 20
GTIN	4045197196910
Item class	210

Description
Version:

With just one cutter (z = 1).

Note:

Dimension e = programming dimension (information on the end face). Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Tool exchange: PowerCard

Through-coolant: yes

Minimum Ø d_{min}: 13 mm

Overhang L₁: 67 mm

L₂: 52 mm

L₃: 45 mm

Collar Ø D₁: 25 mm

Positioning location e: 3.8 mm

Technical description

Insert screw	219842 (8IP; 1.2 Nm)
Collar Ø D ₁	25 mm
Overhang L ₁	67 mm
L ₂	52 mm
Shank type	Whistle Notch
Minimum Ø d _{min}	13 mm
maximum countersink Ø D	20 mm

Shank $\varnothing D_s$ h6	20 mm
Positioning location e	3.8 mm
L_3	45 mm
Overall length L_{tot}	117 mm
suitable indexable insert	260142 HB725
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Counterbores, countersinks

Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
Clamping screw	219842
Torque screwdriver, fixed setting set torque 1,2 Nm	211750 1,2