

**Garant**
**180° reverse countersinking mill, maximum countersink Ø D: 24 mm**

**Order data**

Order number	217180 24
GTIN	4045197196927
Item class	210

**Description**
**Version:**

**With just one cutter (z = 1).**

**Note:**

Dimension e = programming dimension (information on the end face). Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Tool exchange: PowerCard

Through-coolant: yes

Minimum Ø d<sub>min</sub>: 15 mm

Overhang L<sub>1</sub>: 72 mm

L<sub>2</sub>: 57 mm

L<sub>3</sub>: 50 mm

Collar Ø D<sub>1</sub>: 25 mm

Positioning location e: 4.8 mm

**Technical description**

maximum countersink Ø D	24 mm
Positioning location e	4.8 mm
L <sub>3</sub>	50 mm
L <sub>2</sub>	57 mm
Insert screw	219842 (8IP; 1.2 Nm)
Shank type	Whistle Notch
Minimum Ø d <sub>min</sub>	15 mm

Collar $\varnothing D_1$	25 mm
Overhang $L_1$	72 mm
Overall length $L_{tot}$	122 mm
Shank $\varnothing D_s$ h6	20 mm
suitable indexable insert	260142 HB725
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Counterbores, countersinks

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## Accessories

Torque screwdriver, fixed setting set torque 1,2 Nm	211750 1,2
Clamping screw	219842
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP