

Garant
180° reverse countersinking mill, maximum countersink Ø D: 36 mm

Order data

Order number	217180 36
GTIN	4045197281258
Item class	210

Description
Version:

With just one cutter (z = 1).

Note:

Dimension e = programming dimension (information on the end face). Use GARANT torque screwdriver TQ No. **211750 size 3.0** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Through-coolant: yes

Minimum Ø d_{min}: 23 mm

Overhang L₁: 113 mm

L₂: 93 mm

L₃: 85 mm

Collar Ø D₁: 40 mm

Positioning location e: 7.05 mm

Technical description

Positioning location e	7.05 mm
Shank type	Whistle Notch
Overall length L _{tot}	173 mm
Insert screw	219844 (15IP; 3.0 Nm)
Overhang L ₁	113 mm
Shank Ø D _s h6	32 mm
Minimum Ø d _{min}	23 mm

L ₂	93 mm
L ₃	85 mm
maximum countersink Ø D	36 mm
Collar Ø D ₁	40 mm
suitable indexable insert	260150 HB725
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Counterbores, countersinks

Accessories

Clamping screw	219844
Torque screwdriver, fixed setting set torque 3,0 Nm	211750 3,0
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP