

Garant
180° reverse countersinking mill, maximum countersink Ø D: 40 mm

Order data

Order number	217180 40
GTIN	4045197281272
Item class	210

Description
Version:

With just one cutter (z = 1).

Note:

Dimension e = programming dimension (information on the end face). Use GARANT torque screwdriver TQ No. **211750 size 3.0** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Through-coolant: yes

Minimum Ø d_{min}: 25 mm

Overhang L₁: 123 mm

L₂: 103 mm

L₃: 95 mm

Collar Ø D₁: 40 mm

Positioning location e: 8.05 mm

Technical description

L ₂	103 mm
Shank Ø D _s h6	32 mm
Minimum Ø d _{min}	25 mm
L ₃	95 mm
Overhang L ₁	123 mm
Overall length L _{tot}	183 mm
Shank type	Whistle Notch

Collar $\varnothing D_1$	40 mm
Positioning location e	8.05 mm
maximum countersink $\varnothing D$	40 mm
Insert screw	219844 (15IP; 3.0 Nm)
suitable indexable insert	260150 HB725
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Counterbores, countersinks

Accessories

Clamping screw	219844
Torque screwdriver, fixed setting set torque 3,0 Nm	211750 3,0
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP