

**Garant**
**180° reverse countersinking mill, maximum countersink Ø D: 43 mm**

**Order data**

Order number	217180 43
GTIN	4045197281296
Item class	210

**Description**
**Version:**

**With just one cutter (z = 1).**

**Note:**

Dimension e = programming dimension (information on the end face). Use GARANT torque screwdriver TQ No. **211750 size 3.0** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Through-coolant: yes

Minimum Ø d<sub>min</sub>: 30 mm

Overhang L<sub>1</sub>: 123 mm

L<sub>2</sub>: 103 mm

L<sub>3</sub>: 95 mm

Collar Ø D<sub>1</sub>: 40 mm

Positioning location e: 7.05 mm

**Technical description**

maximum countersink Ø D	43 mm
Insert screw	219844 (15IP; 3.0 Nm)
Shank type	Whistle Notch
Overhang L <sub>1</sub>	123 mm
Shank Ø D <sub>s</sub> h6	32 mm
L <sub>2</sub>	103 mm
Minimum Ø d <sub>min</sub>	30 mm

Positioning location e	7.05 mm
Collar Ø D <sub>1</sub>	40 mm
Overall length L <sub>tot</sub>	183 mm
L <sub>3</sub>	95 mm
suitable indexable insert	260150 HB725
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Counterbores, countersinks

---

## Accessories

Clamping screw	219844
Torque screwdriver, fixed setting set torque 3,0 Nm	211750 3,0
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP