

Garant
180° reverse countersinking mill, maximum countersink Ø D: 53 mm

Order data

Order number	217180 53
GTIN	4045197465719
Item class	210

Description
Version:

With just one cutter (z = 1).

Note:

Dimension e = programming dimension (information on the end face). Use GARANT torque screwdriver TQ No. **211750 size 5.5** with bit No. **674252 size 20IP**.

Tool exchange: PowerCard

Through-coolant: yes

Minimum Ø d_{min}: 36 mm

Overhang L₁: 140 mm

L₃: 110 mm

Positioning location e: 9.05 mm

Overall length L_{tot}: 210 mm

Shank Ø D_s h6: 40 mm

Technical description

Shank Ø D _s h6	40 mm
Overhang L ₁	140 mm
Minimum Ø d _{min}	36 mm
Shank type	Weldon
Overall length L _{tot}	210 mm
maximum countersink Ø D	53 mm
Positioning location e	9.05 mm

L ₃	110 mm
Pack of insert screws	219848 (20IP; 5.5 Nm)
suitable indexable insert	260158 HB725
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Counterbores, countersinks

Accessories

Clamping screw	219945
Set of insert screws 10 pieces	219848