

**Garant**
**180° reverse countersinking mill, maximum countersink Ø D: 76 mm**

**Order data**

Order number	217180 76
GTIN	4045197465740
Item class	210

**Description**
**Version:**
**With just one cutter (z = 1).**
**Note:**

Dimension e = programming dimension (information on the end face). Use GARANT torque screwdriver TQ No. **211750 size 5.5** with bit No. **674252 size 20IP**.

Tool exchange: PowerCard

Through-coolant: yes

Minimum Ø d<sub>min</sub>: 52 mm

Overhang L<sub>1</sub>: 185 mm

L<sub>3</sub>: 155 mm

Positioning location e: 12.55 mm

Overall length L<sub>tot</sub>: 265 mm

Shank Ø D<sub>s</sub> h6: 50 mm

**Technical description**

Overall length L <sub>tot</sub>	265 mm
Overhang L <sub>1</sub>	185 mm
Shank type	Weldon
Shank Ø D <sub>s</sub> h6	50 mm
maximum countersink Ø D	76 mm
Positioning location e	12.55 mm
Minimum Ø d <sub>min</sub>	52 mm

L <sub>3</sub>	155 mm
Pack of insert screws	219848 (20IP; 5.5 Nm)
suitable indexable insert	260158 HB725
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Counterbores, countersinks

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## Accessories

Set of insert screws 10 pieces	219848
Clamping screw	219945