

Garant
Circular mills, Steel, Type: 27

Order data

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|--------------|---------------|
| Order number | 217250 27 |
| GTIN | 4045197216519 |
| Item class | 21Q |

Description
Note:

Polygon milling inserts type P12 / P16 / P26 No. 217255 – 217327.

Tool exchange: PowerCard

Through-coolant: yes

for insert type: P26

smallest hole \varnothing D: 27 mm

Internal \varnothing d_1 : 13.6 mm

maximum cutting depth S_{max} : 6.8 mm

Overhang L_1 : 35 mm

Overall length L_{tot} : 84.2 mm

Technical description

| | |
|---------------------------------|------------------------|
| maximum cutting depth S_{max} | 6.8 mm |
| Overall length L_{tot} | 84.2 mm |
| Overhang L_1 | 35 mm |
| Shank type | Weldon |
| smallest hole \varnothing D | 27 mm |
| Internal \varnothing d_1 | 13.6 mm |
| Shank \varnothing D_s h6 | 16 mm |
| Set of insert screws | 219819 (20 IP; 5.0 Nm) |
| for insert type | P26 |

| | |
|--------------------------|-------------------------|
| Through-coolant | yes |
| Thread depth | 30.4 mm |
| Material of milling tool | Steel |
| Tool exchange | PowerCard |
| Type of product | Indexable insert cutter |

Accessories

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|-------------------------------|--------|
| Set of insert screws 10-piece | 219819 |
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