

Garant

Circular mills, Carbide, Type: 18L



Order data

Order number	217252 18L
GTIN	4045197216533
Item class	21Q

Description

Note:

Polygon milling inserts type P12 / P16 / P26 No. 217255 – 217327.

Tool exchange: PowerCard

Through-coolant: yes

for insert type: P16

smallest hole $\varnothing D$: 18 mm

Internal $\varnothing d_1$: 12 mm

maximum cutting depth S_{max} : 2.7 mm

Overhang L_1 : 37.4 mm

Overall length L_{tot} : 86.5 mm

Technical description

maximum cutting depth S_{max}	2.7 mm
Shank $\varnothing D_s$ h6	12 mm
Internal $\varnothing d_1$	12 mm
smallest hole $\varnothing D$	18 mm
Overall length L_{tot}	86.5 mm
Overhang L_1	37.4 mm
Shank type	cylindrical
Set of insert screws	219818 (8IP; 1.2 Nm)
Shank	DIN 6535 HA

for insert type	P16
Through-coolant	yes
Thread depth	35.4 mm
Material of milling tool	Carbide
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

Set of insert screws 10-piece	219818
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