

**Garant**
**Circular mills, Carbide, Type: 18XL**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 217252 18XL   |
| GTIN         | 4045197216540 |
| Item class   | 21Q           |

**Description**
**Note:**

Polygon milling inserts type P12 / P16 / P26 No. 217255 – 217327.

Tool exchange: PowerCard

Through-coolant: yes

for insert type: P16

smallest hole  $\varnothing D$ : 18 mm

Internal  $\varnothing d_1$ : 12 mm

maximum cutting depth  $S_{max}$ : 2.7 mm

Overhang  $L_1$ : 77.5 mm

Overall length  $L_{tot}$ : 126.6 mm

**Technical description**

|                                 |                      |
|---------------------------------|----------------------|
| smallest hole $\varnothing D$   | 18 mm                |
| Shank type                      | cylindrical          |
| Internal $\varnothing d_1$      | 12 mm                |
| Shank $\varnothing D_s$ h6      | 12 mm                |
| Overall length $L_{tot}$        | 126.6 mm             |
| Set of insert screws            | 219818 (8IP; 1.2 Nm) |
| maximum cutting depth $S_{max}$ | 2.7 mm               |
| Overhang $L_1$                  | 77.5 mm              |
| Shank                           | DIN 6535 HA          |

|                          |                         |
|--------------------------|-------------------------|
| for insert type          | P16                     |
| Through-coolant          | yes                     |
| Thread depth             | 75.5 mm                 |
| Material of milling tool | Carbide                 |
| Tool exchange            | PowerCard               |
| Type of product          | Indexable insert cutter |

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## Accessories

|                               |        |
|-------------------------------|--------|
| Set of insert screws 10-piece | 219818 |
|-------------------------------|--------|