

Garant
Circular mills, Carbide, Type: 27XL

Order data

Order number	217252 27XL
GTIN	4045197216564
Item class	21Q

Description
Note:

Polygon milling inserts type P12 / P16 / P26 No. 217255 – 217327.

Tool exchange: PowerCard

Through-coolant: yes

for insert type: P26

smallest hole $\varnothing D$: 27 mm

Internal $\varnothing d_1$: 15.5 mm

maximum cutting depth S_{max} : 5.7 mm

Overhang L_1 : 25 mm

Overall length L_{tot} : 180 mm

Technical description

Set of insert screws	219819 (20 IP; 5.0 Nm)
Overall length L_{tot}	180 mm
Shank $\varnothing D_s$ h6	20 mm
Internal $\varnothing d_1$	15.5 mm
smallest hole $\varnothing D$	27 mm
maximum cutting depth S_{max}	5.7 mm
Shank type	cylindrical
Overhang L_1	25 mm
Shank	DIN 6535 HA

for insert type	P26
Through-coolant	yes
Thread depth	21.5 mm
Material of milling tool	Carbide
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

Set of insert screws 10-piece	219819
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