

Garant
Circular mills, with thread steel, Type: 18/M6

Order data

Order number	217253 18/M6
GTIN	4045197597885
Item class	21Q

Description
Note:

Polygon milling inserts type P12 / P16 / P26 No. 217255 – 217327.

Tool exchange: PowerCard

Through-coolant: yes

smallest hole \varnothing D: 18 mm

Thread size M: M6 mm

for insert type: P16

Internal \varnothing d₁: 11 mm

maximum cutting depth S_{max}: 2.5 mm

Overhang L₁: 15 mm

Technical description

Set of insert screws	219818 (8IP; 1.2 Nm)
smallest hole \varnothing D	18 mm
maximum cutting depth S _{max}	2.5 mm
Thread size M	M6 mm
Shank type	with thread
Internal \varnothing d ₁	11 mm
Overhang L ₁	15 mm

Overall length L_{tot}	18.5 mm
for insert type	P16
Hole \varnothing	16 mm
Thread depth	15 mm
Through-coolant	yes
Material of milling tool	with thread steel
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

Set of insert screws 10-piece	219818
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