

**Garant**
**Milling insert 60°, Carbide, Pitch: M36X4 mm**

**Order data**

Order number	217285 M36X4
GTIN	4045197445452
Item class	21C

**Description**
**Note:**

**Corrected profile threading inserts** eliminate the need to program a correction to the diameter. Therefore use these inserts only for the specified thread sizes.

When using the circular milling cutter No. 217252 size 18L and 18XL, the partial profile insert No. 217281 size 1–4 can be used only up to pitch 3.0.

Cutting direction: right-hand and left-hand

Number of cutting edges Z: 6

Insert geometry: Full profile, internal

External Ø D: 26 mm

Depth t: 2.262 mm

for threads  $\geq$ : only M36x4 corrected profile

**Technical description**

for threads $\geq$	only M36x4 corrected profile
Depth t	2.262 mm
Insert geometry	Full profile, internal

External Ø D	26 mm
Number of clamping slots	6
Thread pitch	4 mm
Grade	HB7720
Tool material	Carbide
Thread type	MF
Thread type	M
Thread type	MF-LH
Thread type	M-LH
Flank angle	60 degrees
Type	P26
Number of cutting edges Z	6
Cutting direction	right-hand and left-hand
Type of product	Cutter insert for circular milling