

**Garant**
**Circular mill (without insert), Steel, Type: 25**

**Order data**

Order number	217400 25
GTIN	4045197216892
Item class	21Q

**Description**
**Version:**

No. 217400 sizes 8 and 11 as well as No. 217405 size 11L without internal cooling.

Tool exchange: PowerCard

Through-coolant: yes

for insert type: 01

smallest hole  $\varnothing D$ : 23 mm

Internal  $\varnothing d_1$ : 16 mm

maximum cutting depth  $S_{\max}$ : 3.45 mm

Overhang  $L_1$ : 38.5 mm

Overall length  $L_{\text{tot}}$ : 87 mm

**Technical description**

Overall length $L_{\text{tot}}$	87 mm
Shank type	Weldon
maximum cutting depth $S_{\max}$	3.45 mm
smallest hole $\varnothing D$	23 mm
Shank $\varnothing D_s$ h6	16 mm
Set of insert screws	219822 (20 IP; 5.0 Nm)
Overhang $L_1$	38.5 mm
Internal $\varnothing d_1$	16 mm
for insert type	01
Through-coolant	yes

Material of milling tool	Steel
Tool exchange	PowerCard
Type of product	Indexable insert cutter

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## Accessories

Set of insert screws 10-piece	219822
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