

Garant
Circular mill (without insert), Steel, Type: 25L

Order data

Order number	217400 25L
GTIN	4045197216908
Item class	21Q

Description
Version:

No. 217400 sizes 8 and 11 as well as No. 217405 size 11L without internal cooling.

Tool exchange: PowerCard

Through-coolant: yes

for insert type: 01

smallest hole $\varnothing D$: 23 mm

Internal $\varnothing d_1$: 16 mm

maximum cutting depth S_{\max} : 3.45 mm

Overhang L_1 : 67.5 mm

Overall length L_{tot} : 116 mm

Technical description

Shank $\varnothing D_s$ h6	16 mm
Internal $\varnothing d_1$	16 mm
Overall length L_{tot}	116 mm
Set of insert screws	219822 (20 IP; 5.0 Nm)
maximum cutting depth S_{\max}	3.45 mm
Shank type	Weldon
Overhang L_1	67.5 mm
smallest hole $\varnothing D$	23 mm
for insert type	01
Through-coolant	yes

Material of milling tool	Steel
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

Set of insert screws 10-piece	219822
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