

Garant
Circular mill (without insert), Carbide, Type: 25XL

Order data

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|--------------|---------------|
| Order number | 217405 25XL |
| GTIN | 4045197216953 |
| Item class | 21Q |

Description
Version:

No. 217400 sizes 8 and 11 as well as No. 217405 size 11L without internal cooling.

Tool exchange: PowerCard

Through-coolant: yes

for insert type: 01

smallest hole $\varnothing D$: 23 mm

Internal $\varnothing d_1$: 16 mm

maximum cutting depth S_{max} : 3 mm

Overall length L_{tot} : 148.58 mm

Shank $\varnothing D_s$ h6: 16 mm

Technical description

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|---------------------------------|------------------------|
| Set of insert screws | 219822 (20 IP; 5.0 Nm) |
| Shank type | cylindrical |
| maximum cutting depth S_{max} | 3 mm |
| Shank $\varnothing D_s$ h6 | 16 mm |
| Overall length L_{tot} | 148.58 mm |
| Internal $\varnothing d_1$ | 16 mm |
| smallest hole $\varnothing D$ | 23 mm |
| for insert type | 01 |
| Through-coolant | yes |
| Thread depth | 76.25 mm |

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|--------------------------|-------------------------|
| Material of milling tool | Carbide |
| Tool exchange | PowerCard |
| Type of product | Indexable insert cutter |

Accessories

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|-------------------------------|--------|
| Set of insert screws 10-piece | 219822 |
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