

Garant
Milling insert 60°, Carbide, Pitch: 1-3,5 mm

Order data

Order number	217505 1-3,5
GTIN	4045197217561
Item class	21C

Description
Note:
55° inserts on request.

Cutting direction: right-hand and left-hand

Number of cutting edges Z: 3

Insert geometry: Partial profile, internal / external

External Ø D: 17.5 mm

Depth t: 0.578 - 2.023 mm

Insert thickness E: 3.5 mm

for threads \geq M22

Technical description

Depth t	0.578 - 2.023 mm
for threads \geq	M22
Insert thickness E	3.5 mm
Insert geometry	Partial profile, internal / external
External Ø D	17.5 mm

Number of clamping slots	3
Thread pitch	1 mm
maximum thread pitch	3.5 mm
Grade	HB7720
Tool material	Carbide
Thread type	M
Thread type	MF
Thread type	MF-LH
Thread type	M-LH
Flank angle	60 degrees
Type	02
Number of cutting edges Z	3
Cutting direction	right-hand and left-hand
Type of product	Cutter insert for circular milling