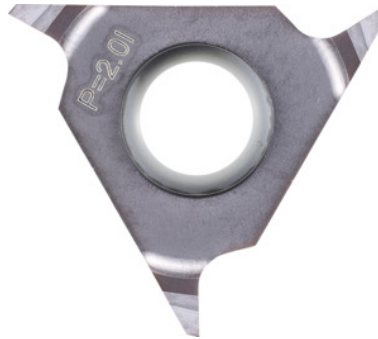


Garant

Milling insert 60°, Carbide, Pitch: M20X2,5 mm



Order data

Order number	217505 M20X2,5
GTIN	4045197284785
Item class	21C

Description

Note:

55° inserts on request. Corrected profile threading inserts eliminate the need to program a correction to the diameter. (See cutting data and notes in the machining handbook). This means that these inserts can be used only for the specified thread.

Cutting direction: right-hand and left-hand

Number of cutting edges Z: 3

Insert geometry: Full profile, internal

External Ø D: 16 mm

Depth t: 1.444 mm

Insert thickness E: 3.5 mm

for threads \geq : only M20×2.5 corrected profile

Technical description

for threads \geq	only M20×2.5 corrected profile
Insert thickness E	3.5 mm
Depth t	1.444 mm
Insert geometry	Full profile, internal

External Ø D	16 mm
Number of clamping slots	3
Thread pitch	2.5 mm
Grade	HB7720
Tool material	Carbide
Thread type	M
Thread type	MF
Thread type	MF-LH
Thread type	M-LH
Flank angle	60 degrees
Type	02
Number of cutting edges Z	3
Cutting direction	right-hand and left-hand
Type of product	Cutter insert for circular milling