

**Garant**
**Indexable thread mill, Weldon shank, Effective  $\varnothing$  DW / Overhang L1: 11,5/20 mm**

**Order data**

Order number	218000 11,5/20
GTIN	4045197411815
Item class	21R

**Description**
**Application:**

- **For parallel internal and external threads; other inserts and taper thread tools available on request.**
- **For threads in through holes and blind holes.**
- **For universal use cutting left-hand and right-hand threads.**
- **No chip clearance problems, since only short chips are produced.**
- **Low cutting pressure.**

Through-coolant: yes

Insert size: 11

Number of cutting edges Z: 1

Overall length  $L_{tot}$ : 85 mm

Shank  $\varnothing D_s$ : 20 mm

Clamping screw: 219923

**Technical description**

Shank $\varnothing D_s$	20 mm
Clamping screw	219923
Overall length $L_{tot}$	85 mm
Insert size	11
Effective $\varnothing D$	11.5 mm
Overhang $L_1$	20 mm

Number of cutting edges Z	1
Number of clamping slots	1
Shank type	Weldon shank
Application for type of drilling	for blind holes and through holes
Cutting direction	left-hand and right-hand
Through-coolant	yes
Type of product	thread milling cutter

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## Accessories

Clamping screw	219923
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