

Garant

Indexable thread mill, Weldon shank, Effective \varnothing DW / Overhang L1: 30/52 mm



Order data

Order number	218000 30/52
GTIN	4045197411853
Item class	21R

Description

Application:

- For parallel internal and external threads; other inserts and taper thread tools available on request.
- For threads in through holes and blind holes.
- For universal use cutting left-hand and right-hand threads.
- No chip clearance problems, since only short chips are produced.
- Low cutting pressure.

Through-coolant: yes

Insert size: 27

Number of cutting edges Z: 1

Overall length L_{tot} : 110 mm

Shank $\varnothing D_s$: 25 mm

Clamping screw: 219925

Technical description

Effective $\varnothing D$	30 mm
Overall length L_{tot}	110 mm
Insert size	27
Shank $\varnothing D_s$	25 mm
Overhang L_1	52 mm
Clamping screw	219925

Number of cutting edges Z	1
Number of clamping slots	1
Shank type	Weldon shank
Application for type of drilling	for blind holes and through holes
Cutting direction	left-hand and right-hand
Through-coolant	yes
Type of product	thread milling cutter

Accessories

Clamping screw	219925
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