

Garant
Indexable thread mill, Weldon shank, Effective \varnothing DW / Overhang L1: 37/98 mm

Order data

Order number	218000 37/98
GTIN	4045197411884
Item class	21R

Description
Application:

- **For parallel internal and external threads; other inserts and taper thread tools available on request.**
- **For threads in through holes and blind holes.**
- **For universal use cutting left-hand and right-hand threads.**
- **No chip clearance problems, since only short chips are produced.**
- **Low cutting pressure.**

Through-coolant: yes

Insert size: 27

Number of cutting edges Z: 1

Overall length L_{tot} : 160 mm

Shank $\varnothing D_s$: 32 mm

Clamping screw: 219925

Technical description

Insert size	27
Shank $\varnothing D_s$	32 mm
Overall length L_{tot}	160 mm
Clamping screw	219925
Effective $\varnothing D$	37 mm
Overhang L_1	98 mm

Number of cutting edges Z	1
Number of clamping slots	1
Shank type	Weldon shank
Application for type of drilling	for blind holes and through holes
Cutting direction	left-hand and right-hand
Through-coolant	yes
Type of product	thread milling cutter

Accessories

Clamping screw	219925
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