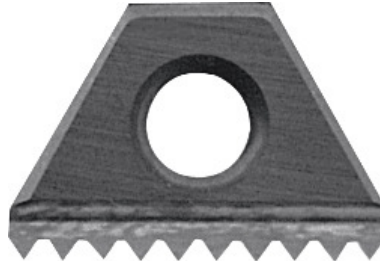


Garant

Thread milling insert for internal and external threads 55°, Carbide, Threads per inch: 11



Order data

Order number	218024 11
GTIN	4045197412386
Item class	21D

Description

Version:

Sturdy inserts. **Two usable edges.**

- **Wide range of applications thanks to universal chip breaker geometry.**
- **High repetition accuracy.**

Application:

For internal and external threads 55° to standard BS 84: 1956, DIN 259, ISO 228/1:1982.

Tolerance medium, class A.</crf>

Feed f_z in INOX < 900 N/mm²: 0.05 mm

Technical description

Internal/external application	Internal
Internal/external application	External
Threads per inch	11
Thread pitch	2,309 mm
Grade	HB7720
Tool material	Carbide
Thread type	BSP-LH

Thread type	BSP
Thread type	BSW
Thread type	BSW-LH
Thread type	G
Thread type	G-LH
Flank angle	55 degrees
Insert size	27 mm
Feed f_z in steel < 1100 N/mm ²	0.1 mm
Feed f_z in INOX < 900 N/mm ²	0.05 mm
Cutting direction	right-hand and left-hand
Type of product	Cutter insert for milling