

**Garant**

**High performance indexable thread mill, Weldon shank, Effective  $\varnothing D$  / Overhang  $L_1$ : 11,7/25,5 mm**


**Order data**

Order number	218050 11,7/25,5
GTIN	4045197645524
Item class	21R

**Description**
**Version:**

**HPC thread milling cutters for reduced machining times.**

**Application:**

For general use on **right-hand and left-hand internal and external threads**. For threads in **through holes** and **blind holes**.

**Note:**

Thread mill No. 218050 sizes 17/26 and 17/36 suitable for pitches up to and including 2.5 mm.

Thread mill No. 218050 sizes 30/65 suitable for pitches up to < 5.

Through-coolant: yes

Insert size: 19

Number of cutting edges Z: 1

Overall length  $L_{tot}$ : 73.5 mm

Shank  $\varnothing D_s$ : 12 mm

Fixing screw: 219859

**Technical description**

Shank $\varnothing D_s$	12 mm
Fixing screw	219859
Effective $\varnothing D$	11.7 mm
Overall length $L_{tot}$	73.5 mm
Overhang $L_1$	25.5 mm

Insert size	19
Number of cutting edges Z	1
Number of clamping slots	1
Shank type	Weldon shank
Application for type of drilling	for blind holes and through holes
Cutting direction	left-hand and right-hand
Through-coolant	yes
Type of product	thread milling cutter

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## Accessories

Clamping screw	219859
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