

**Garant**
**High performance indexable thread mill, Weldon shank, Effective  $\varnothing D$  /  
Overhang L1: 16/28 mm**

**Order data**

Order number	218050 16/28
GTIN	4045197447166
Item class	21R

**Description**
**Version:**

**HPC thread milling cutters for reduced machining times.**

**Application:**

For general use on **right-hand and left-hand internal and external threads**. For threads in **through holes** and **blind holes**.

**Note:**

Thread mill No. 218050 sizes 17/26 and 17/36 suitable for pitches up to and including 2.5 mm.

Thread mill No. 218050 sizes 30/65 suitable for pitches up to < 5.

Through-coolant: yes

Insert size: 24

Number of cutting edges Z: 2

Overall length  $L_{tot}$ : 83 mm

Shank  $\varnothing D_s$ : 20 mm

Fixing screw: 219926

**Technical description**

Effective $\varnothing D$	16 mm
Overall length $L_{tot}$	83 mm
Overhang $L_1$	28 mm
Fixing screw	219926
Insert size	24

Shank $\varnothing D_s$	20 mm
Number of cutting edges Z	2
Number of clamping slots	2
Shank type	Weldon shank
Application for type of drilling	for blind holes and through holes
Cutting direction	left-hand and right-hand
Through-coolant	yes
Type of product	thread milling cutter

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## Accessories

Clamping screw	219926
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