

**Garant**
**High performance indexable thread mill, Weldon shank, Effective  $\varnothing D$  /  
Overhang L1: 17/26 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 218050 17/26  |
| GTIN         | 4045197411785 |
| Item class   | 21R           |

**Description**
**Version:**

**HPC thread milling cutters for reduced machining times.**

**Application:**

For general use on **right-hand and left-hand internal and external threads**. For threads in **through holes** and **blind holes**.

**Note:**

Thread mill No. 218050 sizes 17/26 and 17/36 suitable for pitches up to and including 2.5 mm.

Thread mill No. 218050 sizes 30/65 suitable for pitches up to < 5.

Through-coolant: yes

Insert size: 25

Number of cutting edges Z: 2

Overall length  $L_{tot}$ : 85 mm

Shank  $\varnothing D_s$ : 25 mm

Fixing screw: 219926

**Technical description**

|                           |       |
|---------------------------|-------|
| Insert size               | 25    |
| Shank $\varnothing D_s$   | 25 mm |
| Overhang $L_1$            | 26 mm |
| Effective $\varnothing D$ | 17 mm |
| Overall length $L_{tot}$  | 85 mm |

|                                  |                                   |
|----------------------------------|-----------------------------------|
| Fixing screw                     | 219926                            |
| Number of cutting edges Z        | 2                                 |
| Number of clamping slots         | 2                                 |
| Shank type                       | Weldon shank                      |
| Application for type of drilling | for blind holes and through holes |
| Cutting direction                | left-hand and right-hand          |
| Through-coolant                  | yes                               |
| Type of product                  | thread milling cutter             |

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## Accessories

|                |        |
|----------------|--------|
| Clamping screw | 219926 |
|----------------|--------|