

Garant
High performance indexable thread mill, Weldon shank, Effective $\varnothing D$ / Overhang L1: 19/44 mm

Order data

Order number	218050 19/44
GTIN	4045197412508
Item class	21R

Description
Version:

HPC thread milling cutters for reduced machining times.

Application:

For general use on **right-hand and left-hand internal and external threads**. For threads in **through holes** and **blind holes**.

Note:

Thread mill No. 218050 sizes 17/26 and 17/36 suitable for pitches up to and including 2.5 mm.

Thread mill No. 218050 sizes 30/65 suitable for pitches up to < 5.

Through-coolant: yes

Insert size: 25

Number of cutting edges Z: 2

Overall length L_{tot} : 104 mm

Shank $\varnothing D_s$: 25 mm

Fixing screw: 219926

Technical description

Effective $\varnothing D$	19 mm
Insert size	25
Shank $\varnothing D_s$	25 mm
Overall length L_{tot}	104 mm
Fixing screw	219926

Overhang L ₁	44 mm
Number of cutting edges Z	2
Number of clamping slots	2
Shank type	Weldon shank
Application for type of drilling	for blind holes and through holes
Cutting direction	left-hand and right-hand
Through-coolant	yes
Type of product	thread milling cutter

Accessories

Clamping screw	219926
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