

Garant
**High performance indexable thread mill, Weldon shank, Effective $\varnothing D$ /
Overhang L1: 24,5/43 mm**

Order data

Order number	218050 24,5/43
GTIN	4045197447173
Item class	21R

Description
Version:

HPC thread milling cutters for reduced machining times.

Application:

For general use on **right-hand and left-hand internal and external threads**. For threads in **through holes** and **blind holes**.

Note:

Thread mill No. 218050 sizes 17/26 and 17/36 suitable for pitches up to and including 2.5 mm.

Thread mill No. 218050 sizes 30/65 suitable for pitches up to < 5.

Through-coolant: yes

Insert size: 41

Number of cutting edges Z: 2

Overall length L_{tot} : 104 mm

Shank $\varnothing D_s$: 25 mm

Clamping screw: 219928

Fixing screw: 219927

Technical description

Overhang L_1	43 mm
Insert size	41
Shank $\varnothing D_s$	25 mm
Overall length L_{tot}	104 mm
Fixing screw	219927

Clamping screw	219928
Effective Ø D	24.5 mm
Number of cutting edges Z	2
Number of clamping slots	2
Shank type	Weldon shank
Application for type of drilling	for blind holes and through holes
Cutting direction	left-hand and right-hand
Through-coolant	yes
Type of product	thread milling cutter

Accessories

Clamping screw	219928
Clamping screw	219927