

Garant
High performance indexable thread mill, Weldon shank, Effective $\varnothing D$ / Overhang L1: 36/65 mm

Order data

Order number	218050 36/65
GTIN	4045197447197
Item class	21R

Description
Version:

HPC thread milling cutters for reduced machining times.

Application:

For general use on **right-hand and left-hand internal and external threads**. For threads in **through holes** and **blind holes**.

Note:

Thread mill No. 218050 sizes 17/26 and 17/36 suitable for pitches up to and including 2.5 mm.

Thread mill No. 218050 sizes 30/65 suitable for pitches up to < 5.

Through-coolant: yes

Insert size: 41

Number of cutting edges Z: 4

Overall length L_{tot} : 128 mm

Shank $\varnothing D_s$: 32 mm

Clamping screw: 219928

Fixing screw: 219927

Technical description

Overhang L_1	65 mm
Effective $\varnothing D$	36 mm
Shank $\varnothing D_s$	32 mm
Insert size	41
Clamping screw	219928

Overall length L_{tot}	128 mm
Fixing screw	219927
Number of cutting edges Z	4
Number of clamping slots	4
Shank type	Weldon shank
Application for type of drilling	for blind holes and through holes
Cutting direction	left-hand and right-hand
Through-coolant	yes
Type of product	thread milling cutter

Accessories

Clamping screw	219928
Clamping screw	219927